

**Date of impression** 09.04.2024/14:04:50  
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**edition** 09.01.2024

**material denomination** UNIPAK WB 2868 Rich Gold  
**material-no.** 025505KS0  
**material description** Water based flexo ink in acrylic system  
 Formulated with bronze pigments (copper / zinc alloy)

**material specification**

insp. characteristic	specification	unit
T100153 viscosity (DIN 4 cup)	60 - 80	s
T100277 pH value	7,0 - 9,5	
T100344 Visual appearance (flexo print)	pass	

total shelf life in month: 6

EC-safety data sheet-no. 025505KS0

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Draft	Approval	Release
Technical services	Production	Quality control
09.01.2024	09.01.2024	09.01.2024

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