

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**

Trade name : STAPA METALLUX 214 Aluminium Paste
Material number : 057501G60M1

1.2 Relevant identified uses of the substance or mixture and uses advised against

This information is not available.

1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH
Guentersthal 4
91235 Hartenstein
Telephone : +499152770
Telefax : +499152777008
E-mail address : msds.eckart@altana.com
Responsible/issuing person

1.4 Emergency telephone number**NCEC:**

(contract no.: ECKART29003-NCEC)

+44 1235 239671 (Middle East/Africa, call and response in your language)

+1 215 207 0061 (Americas, call and response in your language)

+65 3158 1074 (Asia-Pacific, call and response in your language)

SECTION 2: Hazards identification**GHS Classification**

: Long-term (chronic) aquatic hazard, Category 3, H412

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

GHS-Labeling

Hazard statements : H412: Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P273 Avoid release to the environment.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label**Other hazards which do not result in classification**

Combustible Solids

SECTION 3: Composition/information on ingredients

Substance No. :

Hazardous components

Chemical name	CAS-No. EINECS-No.	Classification and labelling	Concentration[%]
aluminium powder (stabilised)	7429-90-5 231-072-3	Flam. Sol.;1;H228	50 - 100
Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha	64742-48-9 918-481-9	Flam. Liq.;4;H227 Asp. Tox.;1;H304	10 - 20
Solvent naphtha (petroleum), light arom.	64742-95-6 918-668-5	Flam. Liq.;3;H226 Acute Tox.;5;H303 Acute Tox.;5;H313 STOT SE;3;H335, H336 Asp. Tox.;1;H304	10 - 20

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

		Aquatic Chronic;2;H411	
Fatty acids, C14-18 and C16-18-unsatd.	67701-06-8 266-930-6	Acute Tox.;5;H313	1 - 10

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures**4.1 Description of first aid measures**

- General advice : Move the victim to fresh air.
Do not leave the victim unattended.
- If inhaled : Remove to fresh air.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

This information is not available.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

SECTION 5: Firefighting measures**5.1 Extinguishing media**

Suitable extinguishing media : Dry sand, Special powder against metal fire

Unsuitable extinguishing media : Water, Foam, ABC powder, Carbon dioxide (CO₂)**5.2 Special hazards arising from the substance or mixture**

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters

Special protective equipment for firefighters : Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**Personal precautions : Evacuate personnel to safe areas.
Use personal protective equipment.
Remove all sources of ignition.
Avoid dust formation.

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Pick up and arrange disposal without creating dust.
Sweep up and shovel.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Keep away from heat and sources of ignition. Avoid dust formation. Ensure adequate ventilation.

For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.

Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition. Earthing of containers and apparatuses is essential.

Provide appropriate exhaust ventilation at places where dust is formed.

Hygiene measures : General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

Requirements for storage areas and containers : Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking.

Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from humidity and water. Do not allow to dry.

Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

No materials to be especially mentioned.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters**

Germany:

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium powder (stabilised)	7429-90-5	AGW (Inhalable fraction)	10 mg/m ³	2014-04-02	DE TRGS 900

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

Peak-limit: excursion factor (category)		2;(II)			
aluminium powder (stabilised)	7429-90-5	AGW (Alveolate fraction)	1,25 mg/m ³	2014-04-02	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha	64742-48-9	AGW	300 mg/m ³	2017-11-30	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
Further information		Group exposure limit for hydrocarbon solvent mixtures Commission for dangerous substances See also No. 2.9 of the TRGS 900			
Solvent naphtha (petroleum), light arom.	64742-95-6	AGW	100 mg/m ³	2009-02-16	DE TRGS 900
Peak-limit: excursion factor (category)		2;(II)			
Further information		Group exposure limit for hydrocarbon solvent mixtures Commission for dangerous substances See also No. 2.9 of the TRGS 900			

United States of America (USA):

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	2012-07-01	
aluminium	7429-90-5	TWA	5 mg/m ³	2013-10-08	

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

powder (stabilised)		(Respirable)			
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	15 mg/m3	2012-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (total)	10 mg/m3	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	5 mg/m3	2012-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	15 Million particles per cubic foot	2012-07-01	
aluminium powder (stabilised)	7429-90-5	PEL (Total dust)	10 mg/m3	2014-11-26	
aluminium powder (stabilised)	7429-90-5	PEL (respirable dust fraction)	5 mg/m3	2014-11-26	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable particulate matter)	1 mg/m3	2008-01-01	
aluminium powder (stabilised)	7429-90-5	TWA	5 mg/m3	2005-09-01	
aluminium powder (stabilised)	7429-90-5	TWA (Total)	15 mg/m3	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable fraction)	5 mg/m3	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (total dust)	15 mg/m3	2011-07-01	
aluminium powder (stabilised)	7429-90-5	TWA (respirable fraction)	5 mg/m3	2011-07-01	

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

aluminium powder (stabilised)	7429-90-5	TWA (Total dust)	15 mg/m3	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (respirable dust fraction)	5 mg/m3	1989-01-19	
aluminium powder (stabilised)	7429-90-5	TWA (welding fumes)	5 mg/m3	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (pyro powders)	5 mg/m3	2013-10-08	
aluminium powder (stabilised)	7429-90-5	TWA (Respirable particulate matter)	1 mg/m3	2013-03-01	
aluminium powder (stabilised)	7429-90-5	TWA (Fumes)	5 mg/m3	1989-01-19	
aluminium powder (stabilised)	7429-90-5	PEL (Welding fumes)	5 mg/m3	2017-10-02	
aluminium powder (stabilised)	7429-90-5	PEL (Pyro powders)	5 mg/m3	2017-10-02	

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses

Hand protection

Material : Solvent-resistant gloves

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

The exact break through time can be obtained from the

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

- protective glove producer and this has to be observed.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
Recommended preventive skin protection
Skin should be washed after contact.
The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Skin and body protection : Long sleeved clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Respiratory protection : Protective suit
: Use suitable breathing protection if workplace concentration requires.
: No personal respiratory protective equipment normally required.

Environmental exposure controls

- General advice :
: Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Water : The product should not be allowed to enter drains, water courses or the soil.
:

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

Appearance	: Pasty solid
Colour	: silver
Odour	: characteristic
pH	: substance/mixture is non-soluble (in water)
Freezing point	: No data available
Boiling point/boiling range	: No data available
Flash point	: No data available
Bulk density	: No data available
Flammability (solid, gas)	: Combustible Solids
Auto-flammability	: not auto-flammable
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: No data available
Density	: 1,3 - 2,0 g/cm ³
Solubility(ies)	
Water solubility	: insoluble
Miscibility with water	: immiscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not explosive

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

9.2 Other information

No data available

SECTION 10: Stability and reactivity**10.1 Reactivity**

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Reacts with alkalis, acids, halogenes and oxidizing agents.
Contact with acids and alkalis may release hydrogen.
Mixture reacts slowly with water resulting in evolution of hydrogen.
Vapour/air-mixtures are explosive at intense warming.

Stable under recommended storage conditions., No hazards
to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : Do not allow to dry.
No data available

10.5 Incompatible materials

Materials to avoid : Acids
Bases
Oxidizing agents
Highly halogenated compounds

10.6 Hazardous decomposition products

Hazardous decomposition : No data available
products

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

Other information : No data available

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity****Components:****Naphtha (petroleum), hydrotreated heavy; Low boiling point ydrogen treated naphtha :**

Acute oral toxicity : LD50 Rat: > 5 000 mg/kg

Acute inhalation toxicity : LC50 Rat: Test atmosphere: vapour

An LC50/inhalation/4h/rat could not be determined because
no mortality of rats was observed at the maximum achievable
concentration.

Acute dermal toxicity : LD50 Rabbit: > 5 000 mg/kg

Solvent naphtha (petroleum), light arom. :

Acute oral toxicity : LD50 Rat: 3 492 mg/kg

Acute dermal toxicity : LD50 Rabbit: > 3 160 mg/kg

Fatty acids, C14-18 and C16-18-unsatd. :

Acute oral toxicity : LD50 Rat: > 5 000 mg/kg

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

Acute inhalation toxicity : LC50 Rat: > 46 mg/l
Exposure time: 1 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Rabbit: > 3 160 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Carcinogenicity

No data available

Toxicity to reproduction/fertility

No data available

Reprod.Tox./Development/Teratogenicity

No data available

STOT - single exposure

No data available

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

STOT - repeated exposure

No data available

Aspiration toxicity

No data available

Further information**Product**

No data available

SECTION 12: Ecological information**12.1 Toxicity****Components:****Solvent naphtha (petroleum), light arom. (64742-95-6) :****Ecotoxicology Assessment**

Long-term (chronic) aquatic hazard : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects**Product:**Additional ecological
information: An environmental hazard cannot be excluded in the event of
unprofessional handling or disposal., Harmful to aquatic life
with long lasting effects.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

Product

: The product should not be allowed to enter drains, water
courses or the soil.

SECTION 14: Transport information**14.1 UN number****ADR**

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

Not dangerous goods

IATA

Not dangerous goods

14.2 Proper shipping name**ADR**

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.3 Transport hazard class**ADR**

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.4 Packing group**ADR**

Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

Not dangerous goods

TDG

Not dangerous goods

CFR

Not dangerous goods

IMDG

Not dangerous goods

IATA

Not dangerous goods

14.5 Environmental hazards**14.6 Special precautions for user**

Not classified as dangerous in the meaning of transport regulations.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No data available

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable

Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)

: Banned and/or restricted
(aluminium powder (stabilised))
(Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha)
(Solvent naphtha (petroleum), light arom.)

15.2 Chemical safety assessment

No data available

SECTION 16: Other information**Full text of H-Statements**

H226	: Flammable liquid and vapour.
H227	: Combustible liquid.
H228	: Flammable solid.
H303	: May be harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H313	: May be harmful in contact with skin.
H335	: May cause respiratory irritation.
H336	: May cause drowsiness or dizziness.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

SAFETY DATA SHEET



Globally Harmonized System of Classification and Labelling of
Chemicals (GHS)

STAPA METALLUX 214 Aluminium Paste

Version 2.2

Revision Date 13.05.2022

Print Date 17.10.2023
