

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ROTOSTAR UV 166 871 FLEXO INK

Product code : 023567U10

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Colorant; Printing ink related material; Printing ink, Colouring agents, dyes

1.3 Details of the supplier of the safety data sheet

Company : ECKART GmbH
Guentersthal 4
91235 Hartenstein

Telephone : +499152770

Telefax : +499152777008

E-mail address of person responsible for the SDS : msds.eckart@altana.com

1.4 Emergency telephone number

NCEC: +44 1235 239670 (Europe)
Call and response in your language is possible.
Contract no.: ECKART29003-NCEC.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361d: Suspected of damaging the unborn child.
Short-term (acute) aquatic hazard, Category 1	H400: Very toxic to aquatic life.
Long-term (chronic) aquatic hazard, Category 1	H410: Very toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version 5.2 Revision Date: 04.12.2023 SDS Number: 102000028705 Print Date: 05.12.2023
Date of first issue: 14.12.2017

Hazard pictograms	:			
Signal word	:	Warning		
Hazard statements	:	H317 H319 H361d H410	May cause an allergic skin reaction. Causes serious eye irritation. Suspected of damaging the unborn child. Very toxic to aquatic life with long lasting effects.	
Precautionary statements	:	Prevention: P201 P261 P273 P280 Response: P308 + P313 P391	Obtain special instructions before use. Avoid breathing mist or vapours. Avoid release to the environment. Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. IF exposed or concerned: Get medical advice/ attention. Collect spillage.	

Hazardous components which must be listed on the label:

Propylidynetrimethanol, ethoxylated, esters with acrylic acid
Bisphenol A epoxy acrylate
1-isopropyl-2,2-dimethyltrimethylene diisobutyrate
Glycerol, propoxylated, esters with acrylic acid
2-Propenoic acid, ester with C12-16-alkyl glycidyl ether

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	ClassificationREGUL ATION (EC) No 1272/2008	Concentration (% w/w)
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	28961-43-5 500-066-5 01-2119489900-30	Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 25 - < 50
Copper	7440-50-8	Acute Tox. 4; H302	>= 20 - < 25

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version
5.2

Revision Date:
04.12.2023

SDS Number:
102000028705

Print Date: 05.12.2023
Date of first issue: 14.12.2017

	231-159-6 01-2119480154-42	Eye Irrit. 2; H319 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 10 M-Factor (Chronic aquatic toxicity): 10	
Bisphenol A epoxy acrylate	55818-57-0 500-130-2	Skin Sens. 1; H317 Aquatic Chronic 2; H411	$\geq 10 - < 20$
zinc powder — zinc dust (stabilised)	7440-66-6 231-175-3 030-001-01-9 01-2119467174-37	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	$\geq 2.5 - < 10$
1-isopropyl-2,2- dimethyltrimethylene diisobutyrate	6846-50-0 229-934-9 01-2119451093-47	Repr. 2; H361d Aquatic Chronic 3; H412	$\geq 3 - < 10$
Glycerol, propoxylated, esters with acrylic acid	52408-84-1 500-114-5	Eye Irrit. 2; H319 Skin Sens. 1; H317	$\geq 1 - < 10$
2-Propenoic acid, ester with C12- 16-alkyl glycidyl ether	68071-40-9	Skin Sens. 1A; H317	$\geq 1 - < 10$
amines, hydrogenated tallow alkyl	61788-45-2(90640- 32-7) 262-976-6 612-284-00-9	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT RE 2; H373 (Liver, Gastrointestinal tract, Immune system) Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 10 M-Factor (Chronic aquatic toxicity): 10	$\geq 0.0025 - < 0.025$

For explanation of abbreviations see section 16.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

SECTION 4: First aid measures

4.1 Description of first aid measures

- | | |
|-------------------------|--|
| General advice | : Move the victim to fresh air.

Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended. |
| If inhaled | : Remove to fresh air.
If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician. |
| In case of skin contact | : Wash off immediately with soap and plenty of water. |
| In case of eye contact | : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital. |

4.2 Most important symptoms and effects, both acute and delayed

- | | |
|-------|---|
| Risks | : May cause an allergic skin reaction.
Causes serious eye irritation.
Suspected of damaging the unborn child. |
|-------|---|

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | |
|--------------------------------|---|
| Suitable extinguishing media | : Special powder against metal fire
Dry sand
ABC powder |
| Unsuitable extinguishing media | : Water
High volume water jet
Carbon dioxide (CO ₂) |

5.2 Special hazards arising from the substance or mixture

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.
Ensure adequate ventilation.
Use personal protective equipment.

6.2 Environmental precautions

General advice : The product should not be allowed to enter drains, water courses or the soil.
Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.

Pick up and transfer to properly labelled containers.

Do not flush with water.

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- | | | |
|---|---|--|
| Advice on safe handling | : | Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. |
| Advice on protection against fire and explosion | : | Keep away from heat and sources of ignition. No smoking.

Normal measures for preventive fire protection. |
| Hygiene measures | : | General industrial hygiene practice.
When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday. |

7.2 Conditions for safe storage, including any incompatibilities

- | | | |
|---|---|--|
| Requirements for storage areas and containers | : | Keep away from sources of ignition - No smoking. Do not store near combustible materials. Keep containers tightly closed in a cool, well-ventilated place. To maintain product quality, do not store in heat or direct sunlight.

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards. |
| Further information on storage conditions | : | Protect from humidity and water. |
| Advice on common storage | : | Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. Do not store together with oxidizing and self-igniting products. |
| Dampness | : | Keep in a dry, cool and well-ventilated place. |
| Further information on storage stability | : | No decomposition if stored and applied as directed. |
-

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version 5.2 Revision Date: 04.12.2023 SDS Number: 102000028705 Print Date: 05.12.2023
Date of first issue: 14.12.2017

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Copper	7440-50-8	TWA (Fumes)	0.2 mg/m ³ (Copper)	GB EH40
		TWA (Dusts and mists)	1 mg/m ³ (Copper)	GB EH40
		STEL (Dusts and mists)	2 mg/m ³ (Copper)	GB EH40
zinc powder — zinc dust (stabilised)	7440-66-6	TWA (Inhalable)	10 mg/m ³	GB EH40
		TWA (Respirable fraction)	4 mg/m ³	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Workers	Inhalation	Long-term systemic effects	16.2 mg/m ³
	Workers	Skin contact	Long-term systemic effects	0.8 mg/kg
	Consumers	Inhalation	Long-term systemic effects	4.9 mg/m ³
	Consumers	Skin contact	Long-term systemic effects	0.48 mg/kg
	Consumers	Oral	Long-term systemic effects	1.39 mg/kg
Copper	Workers	Skin contact	Long-term systemic effects	137 mg/kg
	Workers	Skin contact	Acute systemic effects	273 mg/kg
	Workers	Inhalation	Long-term systemic effects	20 mg/m ³
	Consumers	Inhalation	Long-term local effects	1 mg/m ³
	Consumers	Inhalation	Acute local effects	1 mg/m ³
	Consumers	Skin contact	Long-term systemic effects	137 mg/kg
	Consumers	Skin contact	Acute systemic effects	273 mg/kg
	Consumers	Ingestion	Long-term systemic effects	0.041 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version
5.2

Revision Date:
04.12.2023

SDS Number:
102000028705

Print Date: 05.12.2023
Date of first issue: 14.12.2017

Bisphenol A epoxy acrylate	Workers	Inhalation	Long-term systemic effects	1.17 mg/m3
	Workers	Dermal	Long-term systemic effects	33 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.29 mg/m3
	Consumers	Dermal	Long-term systemic effects	16.67 mg/kg
	Consumers	Oral	Long-term systemic effects	0.17 mg/kg
zinc powder — zinc dust (stabilised)	Workers	Inhalation	Long-term systemic effects	5 mg/m3
	Workers	Skin contact	Long-term systemic effects	83 mg/kg
	Consumers	Inhalation	Long-term systemic effects	2.5 mg/m3
	Consumers	Skin contact	Long-term systemic effects	83 mg/kg
	Consumers	Ingestion	Long-term systemic effects	0.83 mg/kg
1-isopropyl-2,2-dimethyltrimethylene diisobutyrate	Workers	Skin contact	Long-term systemic effects	5.00 mg/kg
	Workers	Inhalation	Long-term systemic effects	17.62 mg/m3
	Consumers	Ingestion	Long-term systemic effects	5.00 mg/kg
	Consumers	Skin contact	Long-term systemic effects	5.00 mg/kg
	Consumers	Inhalation	Long-term systemic effects	4.35 mg/m3
Glycerol, propoxylated, esters with acrylic acid	Workers	Inhalation	Long-term systemic effects	16.22 mg/m3
	Workers	Dermal	Long-term systemic effects	1.92 mg/kg
	Consumers	Inhalation	Long-term systemic effects	4.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	1.15 mg/kg
	Consumers	Oral	Long-term systemic effects	1.39 mg/kg
hydroxycyclohexyl phenyl ketone	Workers	Skin contact	Acute systemic effects	2.5 mg/kg
	Workers	Inhalation	Acute systemic effects	7 mg/m3
	Workers	Skin contact	Long-term systemic effects	2.5 mg/kg
	Workers	Inhalation	Long-term systemic effects	7 mg/m3
	Consumers	Ingestion	Acute systemic	1.25 mg/kg

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version
5.2

Revision Date:
04.12.2023

SDS Number:
102000028705

Print Date: 05.12.2023
Date of first issue: 14.12.2017

			effects	
	Consumers	Skin contact	Acute systemic effects	1.25 mg/kg
	Consumers	Inhalation	Acute systemic effects	1.7 mg/m3
	Consumers	Ingestion	Long-term systemic effects	1.25 mg/kg
	Consumers	Skin contact	Long-term systemic effects	1.25 mg/kg
	Consumers	Inhalation	Long-term systemic effects	1.7 mg/m3
amines, hydrogenated tallow alkyl	Workers	Inhalation	Long-term systemic effects	0.38 mg/m3
	Workers	Inhalation	Long-term local effects	1 mg/m3
	Workers	Inhalation	Acute local effects	1 mg/m3
	Consumers	Inhalation	Long-term systemic effects	0.035 mg/m3
	Consumers	Oral	Long-term systemic effects	0.04 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Propylidynetrimethanol, ethoxylated, esters with acrylic acid	Soil	0.00644 mg/kg
	Fresh water	0.00195 mg/l
	Fresh water sediment	0.038 mg/kg
	STP	10 mg/l
	Marine water	0.000195 mg/l
	Marine sediment	0.0038 mg/kg
	Intermittent Release	0.00195 mg/l
Copper	Intermittent water release	0.0195 mg/l
	Fresh water	0.0078 mg/l
	Marine water	0.0052 mg/l
	STP	0.230 mg/l
	Fresh water sediment	87 mg/kg
Bisphenol A epoxy acrylate	Marine sediment	676 mg/kg
	Soil	65 mg/kg
	Fresh water	0.025 mg/l
	Marine water	0.003 mg/l
	Intermittent Release	1 mg/l
	Fresh water sediment	8.96 mg/kg
	Marine sediment	0.896 mg/kg
zinc powder — zinc dust (stabilised)	STP	10 mg/l
	Soil	1.78 mg/kg
	Fresh water	0.0206 mg/l
	Marine water	0.0061 mg/l
	STP	0.100 mg/l

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version 5.2 Revision Date: 04.12.2023 SDS Number: 102000028705 Print Date: 05.12.2023
Date of first issue: 14.12.2017

	Fresh water sediment	235.6 mg/kg
	Marine sediment	121 mg/kg
	Soil	35.6 mg/kg
1-isopropyl-2,2-dimethyltrimethylene diisobutyrate	Fresh water	0.014 mg/l
	Marine water	0.0014 mg/l
	Fresh water sediment	5.29 mg/kg
	Soil	1.05 mg/kg
	STP	3 mg/l
	Marine sediment	0.529 mg/kg
	oral (secondary poisoning)	83.3 mg/kg
Glycerol, propoxylated, esters with acrylic acid	Fresh water	0.0057 mg/l
	Marine water	0.00057 mg/l
	Fresh water sediment	0.0168 mg/kg
	Marine sediment	0.00168 mg/kg
	STP	10 mg/l
	Soil	0.0011 mg/kg
hydroxycyclohexyl phenyl ketone	Fresh water	0.0144 mg/l
amines, hydrogenated tallow alkyl	Fresh water	0.00026 mg/l
	Marine water	0.000026 mg/l
	Sewage treatment plant	0.55 mg/kg
	Fresh water sediment	3.76 mg/kg
	Marine sediment	376 mg/kg
	Soil	10 mg/kg
	Intermittent Release	0.0016 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Safety glasses
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : Solvent-resistant gloves (butyl-rubber)

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	:	Use suitable breathing protection if workplace concentration requires. Equipment should conform to EN 14387

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form	:	liquid
Colour	:	gold
Odour	:	characteristic
Odour Threshold	:	No data available
Melting point/range	:	Not applicable
Boiling point/boiling range	:	> 100 °C
Flammability	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 100 °C
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	substance/mixture is non-soluble (in water)
Viscosity, kinematic	:	No data available
Solubility(ies)	:	
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-	:	No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

octanol/water
Vapour pressure : No data available

Vapor Pressure for Components:

Propylidynetrimethanol,
ethoxylated, esters with
acrylic acid : 0.0032 Pa (20 °C)

1-isopropyl-2,2-
dimethyltrimethylene
diisobutyrate : 1.5 Pa (25 °C)

Glycerol, propoxylated,
esters with acrylic acid : 0.0032 Pa (20 °C)
Method: OECD Test Guideline 104

amines, hydrogenated : < 1 hPa (20 °C)

tallow alkyl

Relative density : No data available

Density : 1.4 g/cm³

Relative vapour density : No data available

Particle characteristics

Particle Size Distribution : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : Do not allow evaporation to dryness.

No data available

10.5 Incompatible materials

10.6 Hazardous decomposition products

Thermal decomposition : Carbon monoxide, carbon dioxide and unburned

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

hydrocarbons (smoke).

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

Copper:

Acute oral toxicity : Assessment: The component/mixture is moderately toxic after single ingestion.

zinc powder — zinc dust (stabilised):

Acute oral toxicity : (Rat): > 2,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 5.41 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

1-isopropyl-2,2-dimethyltrimethylene diisobutyrate:

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2,000 mg/kg
Method: OECD Test Guideline 402

amines, hydrogenated tallow alkyl:

Acute oral toxicity : LD50 (Rat): > 2,000 - 5,000 mg/kg
Method: OECD Test Guideline 401

Skin corrosion/irritation

Not classified based on available information.

Product:

Remarks : May cause skin irritation and/or dermatitis.

Components:

Copper:

Remarks : May cause skin irritation in susceptible persons.

1-isopropyl-2,2-dimethyltrimethylene diisobutyrate:

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

Species	:	Rabbit
Exposure time	:	4 h
Method	:	OECD Test Guideline 404
Result	:	No skin irritation

amines, hydrogenated tallow alkyl:

Result	:	Skin irritation
--------	---	-----------------

Remarks	:	May cause skin irritation in susceptible persons.
---------	---	---

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks	:	May cause irreversible eye damage.
---------	---	------------------------------------

Components:

Propylidynetrimethanol, ethoxylated, esters with acrylic acid:

Result	:	Irritating to eyes.
--------	---	---------------------

Copper:

Result	:	Eye irritation
--------	---	----------------

1-isopropyl-2,2-dimethyltrimethylene diisobutyrate:

Species	:	Rabbit
Exposure time	:	72 h
Method	:	OECD Test Guideline 405
Result	:	No eye irritation

Glycerol, propoxylated, esters with acrylic acid:

Result	:	Eye irritation
--------	---	----------------

amines, hydrogenated tallow alkyl:

Result	:	Irreversible effects on the eye
--------	---	---------------------------------

Remarks	:	May cause irreversible eye damage.
---------	---	------------------------------------

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

Product:

Remarks : Causes sensitisation.

Components:

Propylidynetrimethanol, ethoxylated, esters with acrylic acid:

Result : May cause sensitisation by skin contact.

Remarks : Causes sensitisation.
May cause sensitisation of susceptible persons by skin contact.

Bisphenol A epoxy acrylate:

Result : May cause sensitisation by skin contact.

Glycerol, propoxylated, esters with acrylic acid:

Result : May cause sensitisation by skin contact.

2-Propenoic acid, ester with C12-16-alkyl glycidyl ether:

Result : The product is a skin sensitiser, sub-category 1A.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Suspected of damaging the unborn child.

Components:

1-isopropyl-2,2-dimethyltrimethylene diisobutyrate:

Reproductive toxicity - : Some evidence of adverse effects on development, based on
Assessment animal experiments.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Components:

amines, hydrogenated tallow alkyl:

Target Organs : Liver, Gastrointestinal tract, Immune system
Assessment : The substance or mixture is classified as specific target organ
toxicant, repeated exposure, category 2.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

Aspiration toxicity

Not classified based on available information.

Components:

amines, hydrogenated tallow alkyl:

May be fatal if swallowed and enters airways.

11.2 Information on other hazards

Further information

Product:

Remarks : No data available

Components:

Copper:

Remarks : No data available

zinc powder — zinc dust (stabilised):

Remarks : No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

Copper:

M-Factor (Short-term (acute) aquatic hazard) : 10

M-Factor (Long-term (chronic) aquatic hazard) : 10

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Bisphenol A epoxy acrylate:

Ecotoxicology Assessment

Acute aquatic toxicity : Toxic to aquatic life.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

zinc powder — zinc dust (stabilised):

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

1-isopropyl-2,2-dimethyltrimethylene diisobutyrate:

Toxicity to daphnia and other aquatic invertebrates : (Daphnia (water flea)): 2.46 mg/l

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

amines, hydrogenated tallow alkyl:

M-Factor (Short-term (acute) aquatic hazard) : 10

M-Factor (Long-term (chronic) aquatic hazard) : 10

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.

Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Components:

Glycerol, propoxylated, esters with acrylic acid:

Partition coefficient: n-octanol/water : log Pow: 2.52 (23 °C)
Method: OECD Test Guideline 107

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

Components:

Copper:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

zinc powder — zinc dust (stabilised):

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

Glycerol, propoxylated, esters with acrylic acid:

Additional ecological information : No data available

amines, hydrogenated tallow alkyl:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

European Waste Catalogue : 08 03 12 - waste ink containing dangerous substances

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

ADR	:	UN 3082
IMDG	:	UN 3082
IATA	:	UN 3082

14.2 UN proper shipping name

ADR	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Copper metal powder)
IMDG	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Copper metal powder)
IATA	:	Environmentally hazardous substance, liquid, n.o.s. (Copper metal powder)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	:	9
IMDG	:	9
IATA	:	9

14.4 Packing group

ADR	
Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
Tunnel restriction code	: (-)
IMDG	
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
IATA (Cargo)	
Packing instruction (cargo aircraft)	: 964
Packing instruction (LQ)	: Y964
Packing group	: III
Labels	: 9
IATA (Passenger)	
Packing instruction (passenger aircraft)	: 964
Packing instruction (LQ)	: Y964
Packing group	: III
Labels	: 9

14.5 Environmental hazards

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

14.6 Special precautions for user

Remarks : For single packagings $\leq 5L$ / 5 kg, or combination packagings containing inner packagings $\leq 5L$ / 5 kg net per inner packaging, SV375 ADR, 2.10.2.7 IMDG-Code, A197 IATA-DGR may be applied.

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: Number on list 3 Propylidynetrimethanol, ethoxylated, esters with acrylic acid (Number on list 3) Bisphenol A epoxy acrylate (Number on list 3) 1-isopropyl-2,2-dimethyltrimethylene diisobutyrate (Number on list 3) Glycerol, propoxylated, esters with acrylic acid (Number on list 3)
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	: Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	: Not applicable

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

15.2 Chemical safety assessment

No data available

SECTION 16: Other information

Full text of H-Statements

H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H361d	: Suspected of damaging the unborn child.
H373	: May cause damage to organs through prolonged or repeated exposure.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	: Aspiration hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Repr.	: Reproductive toxicity
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT RE	: Specific target organ toxicity - repeated exposure
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	: Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



ROTOSTAR UV 166 871 FLEXO INK

Version	Revision Date:	SDS Number:	Print Date: 05.12.2023
5.2	04.12.2023	102000028705	Date of first issue: 14.12.2017

International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Classification of the mixture:

Eye Irrit. 2	H319
Skin Sens. 1	H317
Repr. 2	H361d
Aquatic Acute 1	H400
Aquatic Chronic 1	H410

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN