


Technical Product Information			
METALSTAR 06 7001 Gold			
Article-No: 072131..		Product name: METALSTAR 06 7001 gold	
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## Conventional sheetfed offset ink, mineral oil based<sup>1</sup>

### Product description:

METALSTAR 06 7001 is a conventional, wax free sheetfed offset ink, mineral oil based, formulated with non-leaving aluminium pigments.

Ideal für overlacquering (also UV) and finishing (lamination) – the metallic effect remains.

The oxidative drying METALSTAR 06 may release odour-generating by-products during the drying process and is neither low-migration nor low-odour. Due to our production processes for these products, we cannot guarantee necessary measures for FCM (Food Contact Materials), such as special raw material selection, control of raw materials and end products regarding composition and impurities or production according to GMP. A SoC is therefore not available for these products.

When using these products in indirect food contact, the suitability for this application has to be tested before commercial use by the user through suitable analyses.

### Application:

METALSTAR 06 is suitable for offset-sheetfed printing. The ink is based on a non-leaving aluminium pigment.

Ideal suitable for printing on paper and carton (e. g. labels, folding carton), especially for print jobs with high demands on intercoat adhesion.

As with all metallic inks the substrate has an influence on the final result. This is true not only for optical properties as brilliance and hiding power, but also for printing properties such as adhesion and transfer.

Very absorbent or uneven substrates often affecting:

- The pigment orientation and consequently the brilliant effect.
- Transfer properties and adhesion, as essential parts of the binder might penetrate.

In some cases, the use of primers to improve the substrate surface is advantageous.

### Product properties:

#### Rub resistance:

METALSTAR 06 is based on non-leaving pigments and provides better rub resistance than conventional offset inks. For further improvements an overprint varnish can be applied. The brilliance will remain.

#### Intercoat adhesion and lamination properties:

METALSTAR 06 is based on non-leaving pigments and highly suitable for in-line over printing / varnishing – also for UV varnishes – as well as for lamination.

In each respective case, special tests are necessary because of the multiple factors influencing the final result.

### Chemical resistance:

Resistance to	METALSTAR 06 7001 gold
spirit	+
nitro	+
alkaline	-

### Additional product properties:

METALSTAR	06 7001 gold
Pigment content	appr. 10 %
Pigment size (D <sub>50</sub> )	appr. 8 µm

*For specifications of our products, please refer to the technical data sheet.*

### Recommended printing parameters:

#### Printing speed:

The maximum printing speed depends on press conditions, substrate and chosen design. Recommended maximum press speed is 10.000 sheets per hour although successful print runs at 13.000 sheets per hour had taken place.

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#### Print Density:

Measurements need to be taken with a densitometer including polarisation filter. The given guiding values might change depending on press conditions, substrate, etc.

METALSTAR	Density (wet)	Filter
06 7001 nl	1.2 -1.4	Y

#### Fountain solution:

All METALSTAR inks can be used with most commercially available fountain solutions. The pH should be kept as neutral as possible to avoid drying problems and tarnishing during print run. Ideal would be pH: 5 – 5.5.


Avoid high pH levels as this might influence printability in a negative way.

Alcohol in damping units can be beneficial to metallic inks (max. 10%). METALSTAR inks print perfect with a wide range of alcohol free fountain solutions. For best printing results, please contact your press chemical supplier.

#### Printing plates:

Polymer layers of printing plates are sensitive to mechanical influences. Differences in the chemical nature of the polymers show significant variances in sensitivity, e. g CTP plates are known to be more sensitive compared to usual plates.

<sup>1</sup> EuPIA Customer Information Note regarding the use of sheetfed offset inks/varnishes (setting and/or oxidative drying, or UV/EB curing) and water-based coatings for the manufacture of food packaging made from paper and board

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All metallic inks are abrasive by nature and might reduce the plate life circle, depending on pigment grade, the kind of plate and the number of impressions.  
We recommend baking the plate to prolong its life.

#### **Dilution:**

METALSTAR inks are press ready and should not be diluted.

Max. 1-3% of mineral oil could be added at own risk, but caution must be used since there is a risk that properties like trapping will change significantly.

#### **Additives:**

To improve rub resistance 2-4% wax paste could be added press side. This might have a negative effect on stability and optical properties and should be tested beforehand.

#### **Cleaning recommendations:**

METALSTAR inks can be easily cleaned by commercial available products. In any case contamination of the ink with cleaning agents must be avoided in order to maintain stability and optical properties.

Please refer to the safety data sheet for safety instructions.

#### **Handling:**

The METALSTAR 06 are stable one-component, press-ready inks with good metallic effects. However, blending of METALSTAR inks with other components should only be done on ECKART's recommendations in order to avoid a possible decrease in quality.

Used ink should not be refilled into the tin as emulsified fountain solution might react with the metallic pigments causing gelling, oxidation or even gassing.

Please refer to the Safety Data sheet of METALSTAR 06 for further handling guidelines.

#### **Storage and transportation:**

All METALSTAR inks should be stored at temperatures below 25°C. High temperatures as well as very low temperatures should be avoided as these conditions could damage the product (oxidation/ gassing or flocculation of binder/additives with low solubility).

Keep the drums tightly shut and avoid unnecessary opening. Once opened – an anti-skinning agent could be used to avoid skinning.

**Shelf life:** 12 months

For further information or samples, please contact:

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