

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

Trade name : ROTOFLEX XA 8-206 Rich Pale Gold  
Material number : 024919EK0

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

This information is not available.

**1.3 Details of the supplier of the safety data sheet**

Company :  
  
Telephone :  
Telefax :  
E-mail address : msds.eckart@altana.com  
Responsible/issuing person

**1.4 Emergency telephone number****NCEC:**

(contract no.: ECKART29003-NCEC)

+44 1235 239671 (Middle East/Africa, call and response in your language)

+1 215 207 0061 (Americas, call and response in your language)

+65 3158 1074 (Asia-Pacific, call and response in your language)

**SECTION 2: Hazards identification****GHS Classification**

: Flammable solids, Category 1, H228  
Acute toxicity, Category 4, Oral, H302  
Serious eye damage/eye irritation, Category 2A, H319

**ROTOFLEX XA 8-206 Rich Pale Gold**


Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

Short-term (acute) aquatic hazard, Category 1, H400  
 Long-term (chronic) aquatic hazard, Category 1, H410


**GHS-Labeling**

Symbol(s)	:	
Signal word	:	Danger
Hazard statements	:	H228: Flammable solid. H302: Harmful if swallowed. H319: Causes serious eye irritation. H410: Very toxic to aquatic life with long lasting effects.
Precautionary statements	:	<b>Prevention:</b> P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection. <b>Response:</b> P370 + P378 In case of fire: Use for extinction: Special powder for metal fires. P370 + P378 In case of fire: Use for extinction: Dry sand. <b>Disposal:</b> P501 Dispose of contents/ container to an approved waste disposal plant.

**Hazardous components which must be listed on the label**

Identification	CAS-No.
copper	7440-50-8

**SECTION 3: Composition/information on ingredients**

Page 2 / 19	102000031854	A member of 
-------------	--------------	---

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

Substance No. :

**Hazardous components**

Chemical name	CAS-No. EINECS-No.	Classification and labelling	Concentration[%]
Copper	7440-50-8 231-159-6	Acute Tox.;4;H302 ;2A;H319 Aquatic Acute;1;H400 Aquatic Chronic;1;H410	50 - 100
zinc powder — zinc dust (stabilised)	7440-66-6 231-175-3	Aquatic Acute;1;H400 Aquatic Chronic;1;H410	20 - 25
amines, hydrogenated tallow alkyl	61788-45-2 (90640-32-7) 262-976-6	Acute Tox.;5;H303 ;2;H315 ;1;H318 STOT RE;2;H373 Asp. Tox.;1;H304 Aquatic Acute;1;H400 Aquatic Chronic;1;H410	0,1 - 0,25

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures**
**4.1 Description of first aid measures**

General advice : Move the victim to fresh air.

Do not leave the victim unattended.

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

	<p>Move out of dangerous area.          Show this safety data sheet to the doctor in attendance.</p>
If inhaled	<p>: If unconscious, place in recovery position and seek medical advice.          If symptoms persist, call a physician.</p>
In case of skin contact	<p>: Wash off immediately with soap and plenty of water.</p> <p>If on skin, rinse well with water.          If on clothes, remove clothes.</p>
In case of eye contact	<p>: Immediately flush eye(s) with plenty of water.          Remove contact lenses.          Keep eye wide open while rinsing.          If eye irritation persists, consult a specialist.</p>
If swallowed	<p>: Keep respiratory tract clear.          Do not give milk or alcoholic beverages.          Never give anything by mouth to an unconscious person.          If symptoms persist, call a physician.</p>

**4.2 Most important symptoms and effects, both acute and delayed**

This information is not available.

**4.3 Indication of any immediate medical attention and special treatment needed**

This information is not available.

**SECTION 5: Firefighting measures**
**5.1 Extinguishing media**

Suitable extinguishing media : Special powder against metal fire, Dry sand, ABC powder

Unsuitable extinguishing : Water, High volume water jet

Globally Harmonized System of Classification and Labelling of  
Chemicals (GHS)

## ROTOFLEX XA 8-206 Rich Pale Gold

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

media

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

### 5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use a water spray to cool fully closed containers.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Evacuate personnel to safe areas.  
Use personal protective equipment.  
Avoid dust formation.  
Avoid breathing dust.  
Remove all sources of ignition.

### 6.2 Environmental precautions

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

Environmental precautions : Prevent product from entering drains.  
 Prevent further leakage or spillage if safe to do so.  
 If the product contaminates rivers and lakes or drains inform  
 respective authorities.

**6.3 Methods and materials for containment and cleaning up**

Methods for cleaning up : Use mechanical handling equipment.  
  
 Pick up and transfer to properly labelled containers.  
  
 Keep in suitable, closed containers for disposal.

**6.4 Reference to other sections**

For personal protection see section 8.

**SECTION 7: Handling and storage**
**7.1 Precautions for safe handling**

Advice on safe handling : Avoid creating dust. Routine housekeeping should be  
 instituted to ensure that dusts do not accumulate on surfaces.  
  
 Avoid formation of respirable particles. Do not breathe  
 vapours/dust. Avoid contact with skin and eyes. For personal  
 protection see section 8. Smoking, eating and drinking should  
 be prohibited in the application area. Dispose of rinse water in  
 accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.  
  
 Avoid dust formation. Keep away from open flames, hot  
 surfaces and sources of ignition.

Hygiene measures : General industrial hygiene practice. Do not smoke. Wash  
 hands before breaks and at the end of workday. Keep away  
 from food and drink. Keep away from tobacco products.

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

When using do not eat or drink. When using do not smoke.  
 Wash hands before breaks and at the end of workday.


**7.2 Conditions for safe storage, including any incompatibilities**

- Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.
- Keep away from sources of ignition - No smoking. Do not store near combustible materials. Keep containers tightly closed in a cool, well-ventilated place. To maintain product quality, do not store in heat or direct sunlight.
- No smoking. Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.
- Further information on storage conditions : Protect from humidity and water.
- Advice on common storage : Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. Do not store together with oxidizing and self-igniting products.
- Dampness : Keep in a dry, cool and well-ventilated place.
- Other data : Keep in a dry place. No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

This information is not available.

**SECTION 8: Exposure controls/personal protection**
**8.1 Control parameters**

Page 7 / 19	102000031854	A member of 
-------------	--------------	---

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**Germany:**

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Update	Basis
Copper	7440-50-8	AGW (inhalable fraction)	1 mg/m <sup>3</sup>		DE TRGS 900
zinc powder — zinc dust (stabilised)	7440-66-6	AGW (Inhalable fraction)	10 mg/m <sup>3</sup>	2014-04-02	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)				
Further information	Commission for dangerous substancesSenate commission for the review of compounds at the work place dangerous for the health (MAK-commission).				
zinc powder — zinc dust (stabilised)	7440-66-6	AGW (Alveolate fraction)	1,25 mg/m <sup>3</sup>	2014-04-02	DE TRGS 900
Peak-limit: excursion factor (category)	2;(II)				
Further information	Commission for dangerous substancesSenate commission for the review of compounds at the work place dangerous for the health (MAK-commission).				

**8.2 Exposure controls****Personal protective equipment**

Eye protection : Safety glasses

: Wear face-shield and protective suit for abnormal processing problems.

## Hand protection

Material : Leather



Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

## ROTOFLEX XA 8-206 Rich Pale Gold

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

- Remarks : Leather gloves  
 The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.  
 The exact break through time can be obtained from the protective glove producer and this has to be observed.  
 Recommended preventive skin protection
- : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Skin and body protection : Long sleeved clothing  
 Safety shoes
- : Dust impervious protective suit  
 Choose body protection according to the amount and concentration of the dangerous substance at the work place.
- Respiratory protection : Use suitable breathing protection if workplace concentration requires.  
 Respirator with a dust filter  
 P1 filter

### Environmental exposure controls

- General advice :
- : Prevent product from entering drains.  
 Prevent further leakage or spillage if safe to do so.  
 If the product contaminates rivers and lakes or drains inform respective authorities.

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

Water : The product should not be allowed to enter drains, water  
courses or the soil.

:

**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties**

Appearance : powder

Colour : gold

Odour : odourless

pH : No data available

Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : No data available

Bulk density : No data available

Flammability (solid, gas) : The substance or mixture is a flammable solid  
with the category 1.

Auto-flammability : No data available

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapour pressure : No data available

Density : No data available

Solubility(ies)

Water solubility : insoluble

Miscibility with water : immiscible

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Ignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available

**9.2 Other information**

No data available

**SECTION 10: Stability and reactivity****10.1 Reactivity**

No decomposition if stored and applied as directed.

**No decomposition if stored and applied as directed.****10.2 Chemical stability**

No decomposition if stored and applied as directed.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions., No hazards to be specially mentioned.

No decomposition if stored and applied as directed.

Dust may form explosive mixture in air.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

Heat, flames and sparks.

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

Hazardous decomposition products : No data available

Other information : No data available

**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity****Components:****Copper :**

Acute oral toxicity : The component/mixture is moderately toxic after single ingestion.

**zinc powder — zinc dust (stabilised) :**

Acute oral toxicity : Rat: &gt; 2 000 mg/kg

**amines, hydrogenated tallow alkyl :**

Acute oral toxicity : LD50 Rat: &gt; 2 000 - 5 000 mg/kg

Method: OECD Test Guideline 401

**Skin corrosion/irritation**

Globally Harmonized System of Classification and Labelling of  
Chemicals (GHS)

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

---

**Product**

May cause skin irritation in susceptible persons.

**Serious eye damage/eye irritation****Product**

Eye irritation

**Respiratory or skin sensitisation**

No data available

**Carcinogenicity**

No data available

**Toxicity to reproduction/fertility**

No data available

**Reprod.Tox./Development/Teratogenicity**

No data available

**STOT - single exposure**

No data available

**STOT - repeated exposure**

No data available

**Aspiration toxicity**

No data available

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**Further information****Product**

No data available

**SECTION 12: Ecological information****12.1 Toxicity****Components:****copper (7440-50-8) :**

M-Factor : 10

**Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard : Very toxic to aquatic life with long lasting effects.

**zinc (7440-66-6) :****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard : Very toxic to aquatic life with long lasting effects.

**Amines, hydrogenated tallow alkyl (61788-45-2) :****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard : Very toxic to aquatic life with long lasting effects.

**12.2 Persistence and degradability**

No data available

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

No data available

**12.6 Other adverse effects****Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Very toxic to aquatic life with long lasting effects.

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.  
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

Do not burn, or use a cutting torch on, the empty drum.  
In accordance with local and national regulations.

**SECTION 14: Transport information****14.1 UN number**

ADR	: 3089
TDG	: 3089
CFR	: 3089
IMDG	: 3089
IATA	: 3089

**14.2 Proper shipping name**

ADR	: METAL POWDER, FLAMMABLE, N.O.S. (Gold bronze powder ,Copper metal powder)
TDG	: METAL POWDER, FLAMMABLE, N.O.S. (Gold bronze powder ,Copper metal powder)
CFR	: METAL POWDERS, FLAMMABLE, N.O.S. (Gold bronze powder ,Copper metal powder)
IMDG	: METAL POWDER, FLAMMABLE, N.O.S. (,Gold bronze powder ,Copper metal powder)
IATA	: METAL POWDER, FLAMMABLE, N.O.S.

**14.3 Transport hazard class**

ADR	: 4.1
TDG	: 4.1
CFR	: 4.1
IMDG	: 4.1
IATA	: 4.1



**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**14.4 Packing group****ADR**

Packaging group : II  
Classification Code : F3  
Hazard Identification Number : 40  
Labels : 4.1  
Tunnel restriction code : (E)

**TDG**

Packaging group : II  
Labels : 4.1

**CFR**

Packaging group : II  
Labels : 4.1

**IMDG**

Packaging group : II  
Labels : 4.1  
EmS Number : F-G, S-G

**IATA**

Packing instruction (cargo aircraft) : 448  
Packing instruction (passenger aircraft) : 445  
Packing instruction (LQ) : Y441  
Packaging group : II  
Labels : 4.1

**14.5 Environmental hazards**

**ADR** : Environmentally hazardous

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**IMDG** : Marine pollutant**14.6 Special precautions for user****IMDG Code- segregation group:**

- : IMDG Code segregation group 7 - Heavy metals and their salts
- : IMDG Code segregation group 15 - Powdered metals

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

No data available

**SECTION 15: Regulatory information****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Prohibition/Restriction**

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : Not applicable

**Prohibition/Restriction**

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

**Prohibition/Restriction**

Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

**15.2 Chemical safety assessment**

No data available

Globally Harmonized System of Classification and Labelling of  
Chemicals (GHS)

**ROTOFLEX XA 8-206 Rich Pale Gold**

Version 2.0

Revision Date 10.12.2019

Print Date 06.08.2020

**SECTION 16: Other information****Full text of H-Statements**

H228	: Flammable solid.
H302	: Harmful if swallowed.
H303	: May be harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H315	: Causes skin irritation.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H373	: May cause damage to organs through prolonged or repeated exposure.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.