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**material denomination** STAPA METALLUX 618 Aluminium Paste

**material-no.** 057555G60M1

**material description** Aluminium pigment paste - non leafing

Specific gravity app. 1,5 kg/l  
 Aluminium paste in  
 mineral spirit / solventnaphta incl. Additives.

**material specification**

<b>insp. characteristic</b>	<b>specification</b>	<b>unit</b>
T100001 2-coat lacquer	pass	
T100004 pigment content / non volatile	63,0 - 67,0	%
T100004 volatile content	33,0 - 37,0	%
T100005 sieving < 25 µm	99,9 - 100,0	%
T100489 D 10	5,0 - 7,0	µm
T100489 D 50	14,0 - 18,0	µm
T100489 D 90	28,0 - 34,0	µm

total shelf life in month: 18

EC-safety data sheet-no. 057555G60M1

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
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We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

Draft	Approval	Release
Technical services	Production	Quality control
15.11.2020	15.11.2020	15.11.2020

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